



Eliminate costly secondary setups
and additional parts handling.

NCY-32M SLIDING HEAD CNC LATHE

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Applications:

Designed for various precision parts machining, such as:

- Automotive, motorcycle and bicycle parts.
- Electronic and electrical parts.
- Instrument parts.
- Pneumatic and hydraulic parts.
- Sanitary and toilet wares.
- Hardware.
- Any other precision parts.



Cuts Machining Cost! Increases Productivity and Profit!

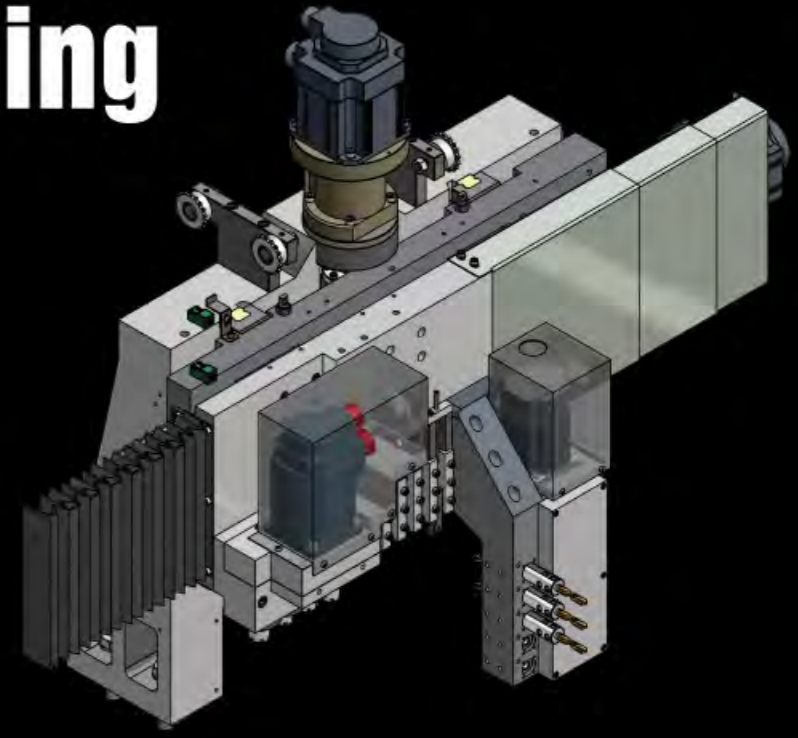
With the Sliding Head CNC Lathe from Chuah Chyun, you can perform turning, milling, drilling, tapping, cutting and slide turning in one operation. Sliding headstock design combined with PC-based CNC control offer extra high efficiency and precision machining.

NCY

- Sliding headstock design.
- $\varnothing 26 / \varnothing 32$ mm bar capacity.
- X, Y, Z-axis rapid traverse 30m/min.
- Linear ways on X, Y, Z-axis.
- 4,000 rpm spindle is standard.
- 6,000 rpm spindle is optional.
- PC-based CNC control.
- Ruggedly constructed cast iron base.

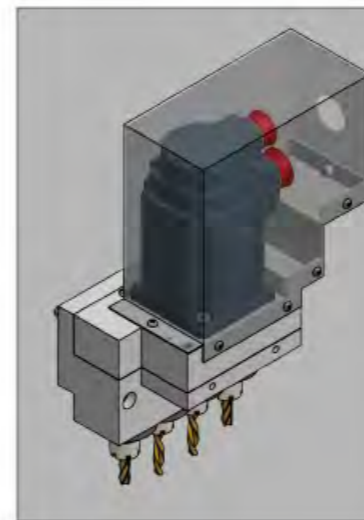


Multiple Tooling Systems for Versatile Cutting Applications



Main Tool Slide (Standard)

- The main tool slide is mounted at top of the headstock.
- It can be fitted with 6 O.D. tools with 12mm tool shank.
- The main tool slide is suitable for turning outside diameter of workpiece.



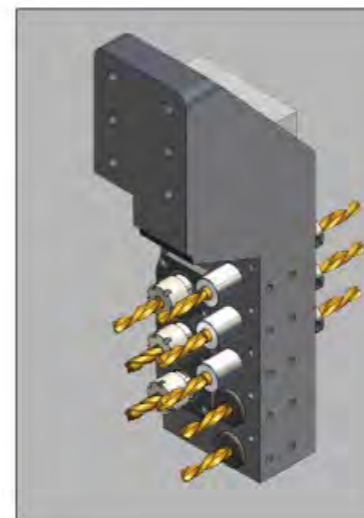
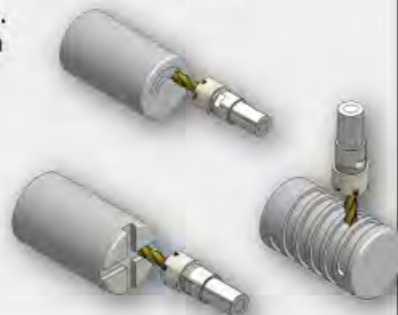
Side Milling Device (Standard)

- The side milling device is mounted at left side of the headstock.
- The device is suitable for side milling, drilling and tapping operations.
- Total 4 powered tools driven by a servo motor.
- Max. tool speed is 4,000 rpm.



C-Axis Contouring Capability (Standard)

- The C-axis features contouring capability.
- Employs a 12-person power turret driven by a servo motor.
- Rotating tool holders and tools are optional.
- 0.0001 mm extra high indexing resolution ensures high precision contouring and indexing.



End Milling Device (Optional)

- The end milling device is mounted in front of the head stock.
- The device is suitable for front end milling, drilling and tapping operations.
- Total 8 tools, among which 3 tools are powered and 5 tools are static.
- Powered tools are driven by a servo motor.
- Max. tool speed is 4,000 rpm.





Sliding Head without Guide Bush

Reducing your part handling and
Maching setups

Spindle head moves on two precision linear ways combined with extra large span between ways, exhibiting outstanding stability and high positioning accuracy.

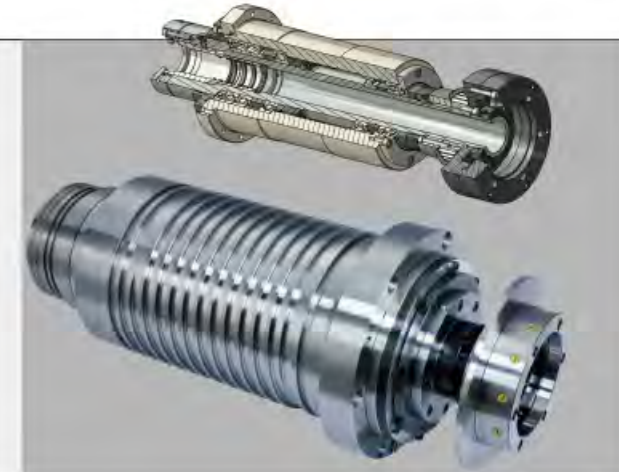
Provides additional costs saving, unlike like swiss-style machines. Savings include:

- Faster Setups (No guide bushing to setup)
- Shorter Remnants (No guide bushing, remnant limited to collet length)
- No ground stock needed (No guide bush)

Built-In Spindle

High speed and high accuracy.
Easily disassembling, quick repairing

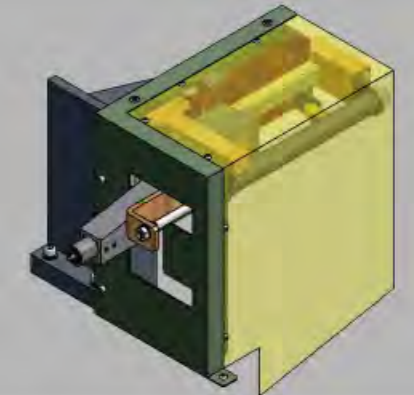
- Performance range: 5.5kw-7.5kw
- Speed range: 6000rpm
- Clamping system: collet



Auxiliary Tailstock

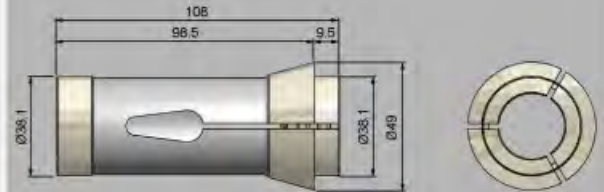
(Optional)

With the optional auxiliary tailstock, the machine is allowed to cut longer parts. The ruggedly constructed tailstock holds part firmly.



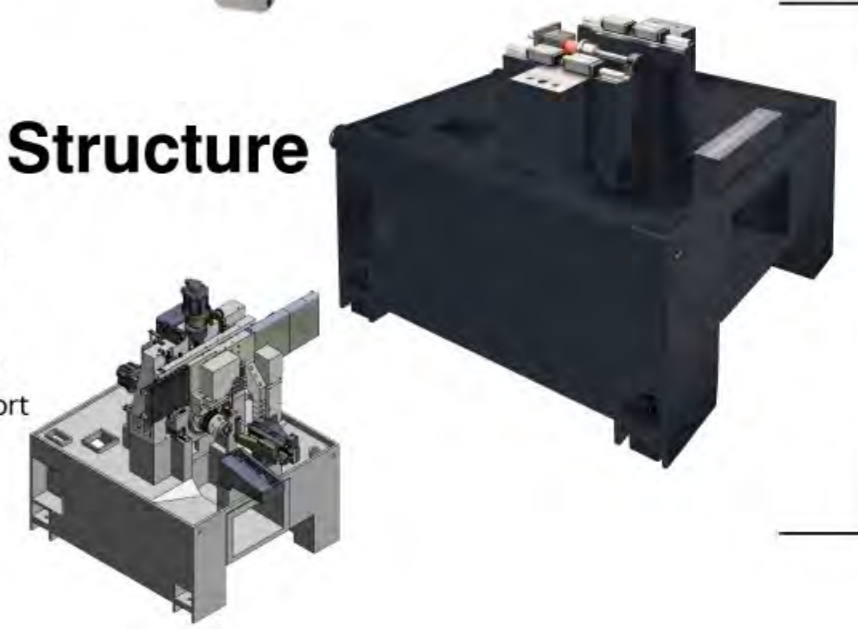
Collet Chucking System

The collet chucking system provides a choice of 164E or 171E collet.



Rock-Solid Base Structure

- The massive base is manufactured from high quality cast iron (FC-30), tempered and stress relieved to ensure material stability year after year.
- The one-piece fabricated base combined with rib reinforcement offer a solid support for the machine.



Various Controller Interfaces

The controller is provided with various interfaces for program saving, loading and software updating, including:

- CF memory card
- RS-232C
- Ethernet



Finished Parts Catcher and Collection Box (Optional)

After parts are machined, they will fall down into a parts catcher, then slide into a collection box. It allows operator to collect finished products conveniently.



Chip Conveyor (Optional)

- Screw Type Chip Conveyor with Cart
- Steel Belt Chip Conveyor with Cart



Auto Bar Feeder (Optional)

When an auto bar feeder (optional) is used together with the machine, it may perform fully automatic operation. The bar feeder dramatically upgrades production efficiency, while saving labor costs.



Hydraulic Power Unit

- The hydraulic power unit provides fast and stable workpiece clamping.
- The hydraulic power unit is fan cooled to maintain a constant temperature.

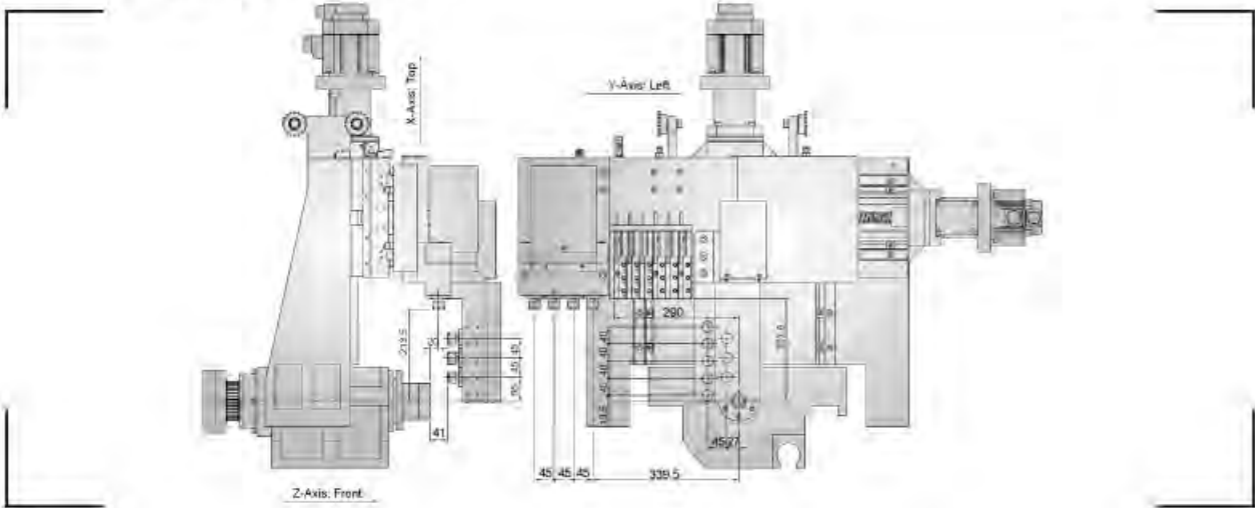


Heat Exchanger for Electrical Cabinet

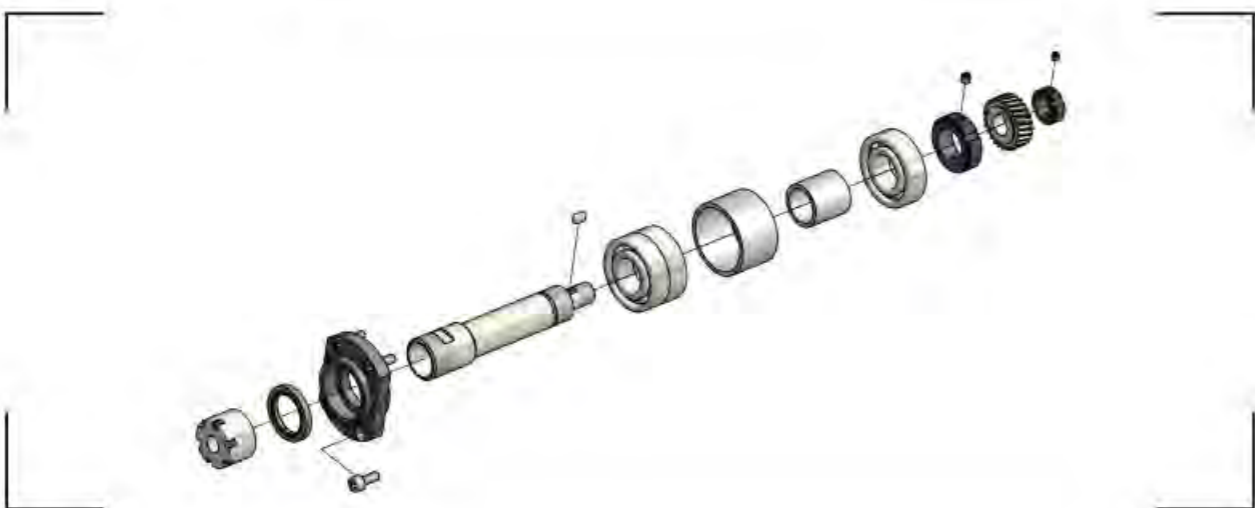
The heat exchanger is provided to maintain a constant temperature in the electrical cabinet. This ensures stable control performance, and long service life of electronic parts.



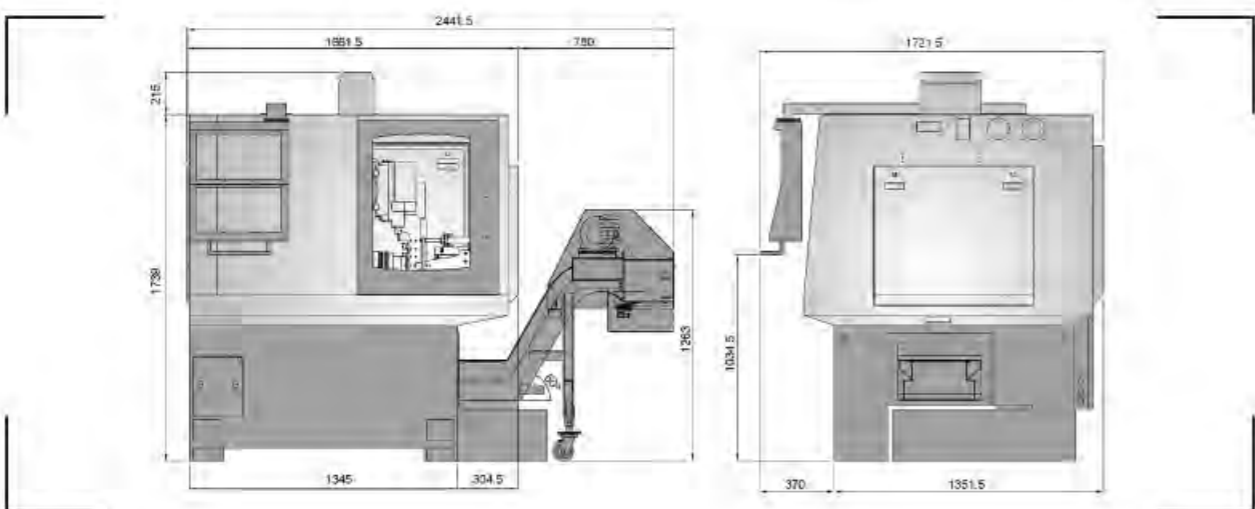
INTERFERENCE DIAGRAM



TOOLING SYSTEM



MACHINE DIMENSIONS



MACHINE SPECIFICATIONS

Max. manu. dia.	Ø32
Spindle speed range	4000 rpm (Option 6000 rpm)
X-axis travel (vertical)	190
Y-axis travel (longitudinal)	490
Z-axis travel (cross)	165
Max. bar feeding dia.	Ø32
Collet of spindle	TRB-32
Rapid trav. speed (X, Y, Z-axis)	30 m/min
Min. input unit	0.001
No. of external turning tools	6 (5)
O.D. turning tool size	12 x 12 x 120 (Option 16 x 16 x 120)
No. of internal turning tools	5
I.D. turning tool size	ER20
No. of cross side driving tools	4
No. of front side driving tools	3
Cross & front side of driving tool	ER20
Rev. speed of driving tools	0-4000 rpm Stepless speed
Spindle motor	7.0 kw
X, Y, Z-axis servo motor	X axis: 1.5 kw Y, Z axis: 1.0 kw
Coolant pump motor	3/4 HP
Auto lubricator capacity	3-6 cc / 15min
Turning tool servo motor	1.5 kw
Total power consumption	7.5 kw
Center height	965
Machine size (L x W x H)	1611 x 1858 x 1919
N.W	2500 kgs

OPTIONAL ACCESSORIES

- Cross side turning tool device
- Front side turning tool device
- Auto spiral chip conveyor & cart
- Steel belt chip conveyor & cart
- Voltage stabilizer / transformer
- Tailstock(s)
- Air-blowing device
- Spindle motor R.P.M to 6000 rpm
- Spindle motor upgraded to 5 kw & 4000 rpm
- Air-conditioner

STANDARD ACCESSORIES

- Tool kit & box
- Drilling shaft 20x5
- Collet chuck device
- Auto bar feeder interface
- Finished parts catcher
- Cutting fluid device
- Auto power breaker
- Hydraulic cylinders stroke
- Inspection device
- Cutting fluid inspection device
- Control pendent